

PERLES

General catalogue 2014

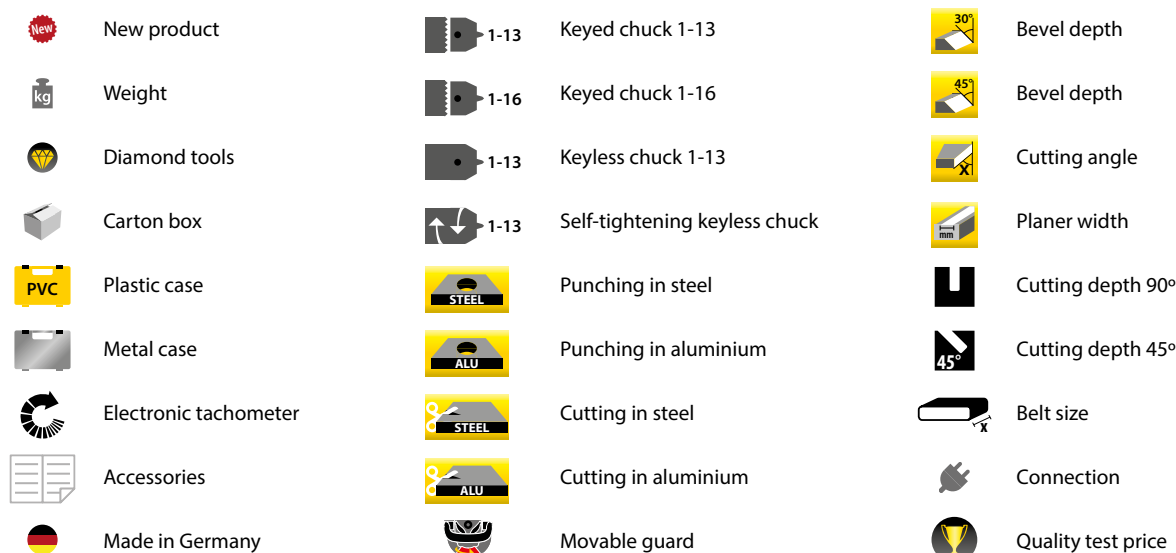


Icons

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Innovations & Perles solutions



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Choose the right power tool

	Electrician	Plumber	Tiler	Builder/ plasterer	Painter	Carpenter/ roofer	Tool maker	Varnisher	Steel and metal construction	Basic construction	Drilling	PAGE
Drilling & Mixing	Percussion drills											
	PSB 9-713	✓	✓							✓	✓	12
	PSB 9-713S	✓	✓							✓	✓	12
	PSB 9-1013	✓	✓							✓	✓	12
	PSB 9-1013S	✓	✓							✓	✓	12
	PSB 9-1213	✓	✓							✓	✓	12
	PSB 9-1213S	✓	✓							✓	✓	12
	PSB 9-1213SS	✓	✓							✓	✓	12
	PSB 9-1216	✓	✓							✓	✓	12
	PSB 9D-1213	✓	✓							✓	✓	14
	PSB 9D-1213S	✓	✓							✓	✓	14
	Cordless drills											
	HB 6182-14LT	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	15
	HB 6142-14LT	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	15
	Precision drills											
	B 9-710		✓				✓		✓		✓	16
	PB 9-1013		✓				✓		✓		✓	16
	PB 9D-1216		✓				✓		✓		✓	16
	High torque drill											
	PB 9-713 HTS					✓				✓	✓	18
	Magnetic drilling machines											
	MBB 32 LT								✓		✓	20
	MB 823								✓		✓	20
	MB 832								✓		✓	20
	Industrial drills											
	PB 1223								✓		✓	21
	PB 1232								✓		✓	21
	Diamond drilling machines											
	Wet diamond drill B9W-7	✓	✓	✓							✓	22
	Dry diamond drill B9D-12	✓	✓	✓							✓	23
	Mixers											
	PM 6-100 E			✓	✓	✓						24
	ME 1250			✓	✓	✓						24
Grinding & cutting & polishing	One hand angle grinders											
	HSW 715	✓	✓	✓	✓	✓	✓		✓	✓		29
	HSW 725	✓	✓	✓	✓	✓	✓		✓	✓		29
	HSW 3115	✓	✓	✓	✓	✓	✓		✓	✓		28
	HSW 3125	✓	✓	✓	✓	✓	✓		✓	✓		28
	HSW3125 CE	✓	✓	✓	✓	✓	✓		✓	✓		28
	HSW 3125 RE	✓	✓	✓	✓	✓	✓		✓	✓		28
	HSW 3125 CET	✓	✓	✓	✓	✓	✓		✓	✓		28
	Angle grinders											
	HSW 1-6216EK	✓	✓	✓	✓	✓	✓		✓	✓		31
	HSW 1-6246 EK 	✓	✓	✓	✓	✓	✓		✓	✓		31
	HSW 1-6248 EK 	✓	✓	✓	✓	✓	✓		✓	✓		31
	HSW 6256 EK	✓	✓	✓	✓	✓	✓		✓	✓		30
	HSW 6276 CEK	✓	✓	✓	✓	✓	✓		✓	✓		30
	Concrete grinders											
	DBS 125			✓	✓					✓		32
	DBS 125-20			✓	✓					✓		32
	DBS 180			✓	✓					✓		32
	Tile core drill											
	WFB 3140 RE 	✓	✓	✓	✓	✓				✓	✓	34
	Wall chaser											
	WSF 2360	✓	✓							✓		35

		Electrician	Plumber	Tiler	Builder/ plasterer	Painter	Carpenter/ roofer	Tool maker	Varnisher	Steel and metal construction	Basic construction	Drilling	PAGE
	Angle polishers												
	UP 3142 RE						✓		✓				36
	UP 4162 REK						✓		✓				36
Metal working	Die grinders												
	HSG 18						✓			✓			42
	HSG 18 RE						✓			✓			42
	Sheet metal nibbler												
	BN 18						✓			✓			43
	Sheet metal shears												
	BS 18						✓			✓			43
	Portable chamfering machines												
	MF 1225 RE (30°)							✓		✓			44
	MF 1225 RE (45°)							✓		✓			44
	MF 2370E							✓		✓			45
	Metal cut-off saw												
Wood working	TSP-1 355		✓							✓			46
	Circular saws												
	KS 51						✓				✓		49
	KS 55						✓				✓		48
	KS 170						✓				✓		49
	Mitre saw												
	TKS 1612						✓				✓		50
	Planer and Belt sander												
	HOB 882						✓				✓		51
	BSC 2-675						✓				✓		51
	Plunge routers												
	OF 3-808						✓				✓		52
	OF 3-808RE						✓				✓		52
	OF 9						✓				✓		53
	OF 9E						✓				✓		53
Grinding & cutting Concrete vibrators & pokers & polishing	Flexible shaft vibrator												
	TBR 20										✓		56
	Pokers for flexible shaft vibrator												
	AMX1-25/4										✓		56
	AMX1-34/4										✓		56
	AMX1-43/4										✓		56
	AMX1-50/4										✓		56
	Frequency converters												
	CAF 1-150 M										✓		57
	CAF1-250M										✓		57
	CAF 1-300T										✓		57
	CAF 1-500T										✓		57
	High frequency generators												
	GAF1-1500H										✓		58
	GAF1-2500H										✓		58
	High frequency vibration pokers												
	AV1-500 H										✓		59
	AV1-500HD										✓		59
	AV1-500HDRC										✓		59
	AV1-600HD										✓		59
	AV1-600HDRC										✓		59
	AV1-700HD										✓		59
	AV1-700HDRC										✓		59
	Electronic vibration pokers												
	EFC1-01										✓		60
	EVP1-380TP										✓		60
	EVP1-500TP										✓		60
	EVP1-600TP										✓		60
	EVP1-700 TP										✓		60

Partner to Professionals since 1936

1936

Establishment of the company PERLES by Rudolf Weber in Pieterlen, Switzerland.

1951

Perles is the first company in the world to develop a **HIGH SPEED angle grinder**.

1960

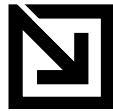
Merger with the company Iskra, Kranj, a Slovene manufacturer of professional power tools.

1970

Production of **professional tools for metal processing**.

1964

Model: EVS-06/II
Industrial design award LGA-Zentrum Form, Stuttgart.



1971



1976

Establishment of the company in Ecuador.

1982

Perles moves its entire **production to Slovenia**.

1954



1965



1970



1960



1974



1965



1990



2000 Development of **first portable mixers** on the market in cooperation with a business partner – a milestone in the development and shape of mixers.

2001 Portable mixers win the **iF Design Award**.

2002 Development of the **most powerful angle grinder (2700W)** on the market.

2008 Industrial designer Ernest Bevc wins a **Designer of the Year Award** for PSB 9 drills.



2012 **Perles Innovation** – patented Perles clutch – extends the lifespan of drills up to five times.

TODAY Our activities are aimed at the development of **specialized tools** for construction and metal-working industry. We are a part of a strong group performing in the professional construction sector. We are proud that we do not offer only tools to our users, but also integral solutions.

1960



1967



1972



1962



1979



2012



Sharp ideas generate sharp tools

Every business relationship must be built on trust and therefore we have been bound to top quality and perfection in the relationship with our partners ever since 1936. We started in Switzerland, however, today the product development and production takes place in the city of Kranj, Slovenia.

Today, only those people are successful who try hard to get to the bottom of matters; those who dig into a problem until they solve it and those who continuously create sharp ideas. And only people can have ideas. Therefore, we at Perles are aware of the fact that people are the biggest capital of a company. We are aware that success demands constant education of our employees as only this way we can be prepared for every day's changes in technology and in the market place.

We develop and create solutions which meet requirements of our most demanding costumers. Each of our products represents a symbiosis of first-quality materials, ergonomic design and top European technology. Therefore, it is not unusual that Perles trademark has been a synonym for exceptional quality for more than 70 years. Our tradition binds us to top quality and excellence in the relationship with our partners.



Professionals have smooth taste for the best

Therefore, we want to be partners to professionals in industry and crafts. Our main principle is not only to offer tools, but integral solutions.

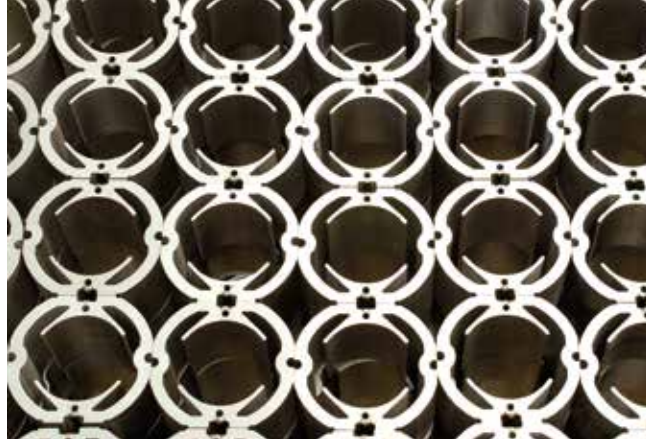
High degree of development and technological knowledge, industrial know-how, knowledge of the situation on global markets as well as great loyalty of employees enable us to do this. Demands of our customers and their success are our basic motivation.

Our production orientation could in short be named as professional tools for professional users. Thereby we lay the greatest stress on ergonomics, practicability, technical perfection and strict selection of the materials we use. Besides careful planning, production and careful selection of distributors, who have specific knowledge for selling our tools, we also pay great attention to the after-sales service.

A good tool should not distract you from your work, but should allow you to rely on it

Nobody wants that anything would distract them from the optimal working process. Therefore, for each good power tool there should always be a quick and quality after-sales service at hand. We have more than 80 registered after-sales services all over the world.

Our after-sales services fulfil all standards and our service agents are verified for repairing tools. We do not repair tools only in the warranty period, but we also offer our customers economical repair after the warranty has expired. Thereby we wish to fulfil every demand for a professional and quick service due to which you will have your tool always at hand. We have a good and widely organized network of after-sales service agents, and only experienced experts take care of our tools.



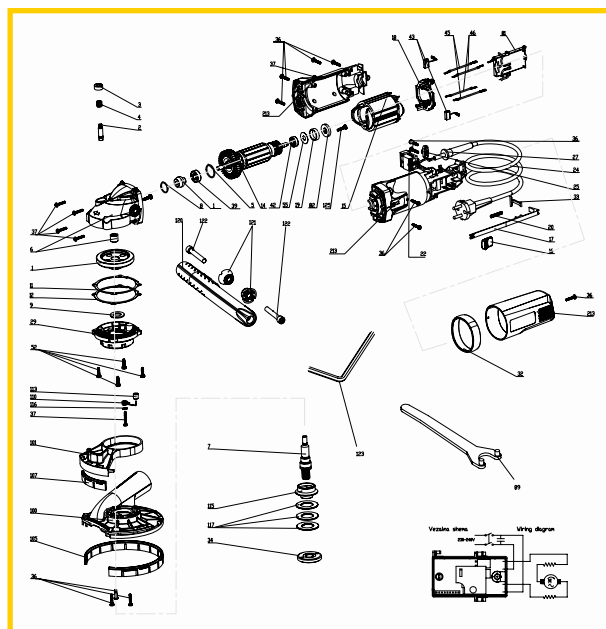
After-sales network



We have over 80 registered after-sales services all over the world. You can find a list of registered services on our website www.perles.com, where you can also find the service application forms.

3-year warranty

All Perles products have a **3-year warranty**, which can be claimed by registering on our website www.perles.com.



Drilling & mixing



Percussion drills



Aluminium alloy gear housing

Optimum impact performance and a long lifetime

Keyed chuck



Keyless chuck "S"



Self-tightening keyless chuck "SS"



2 mechanical gears

Optimum adaptation of the speed and torque drilling requirements

Spindle lock

For quick, easy and secure accessory exchanges in a case of keyless chuck

Durable motor

Durable electromotor with dust protection of the motor winding

Rubber coating of the main handle

Very good grip of the machine

Top quality rubber cord

Made in the EU, long service life even in increasing number of bending/folding

Safety clutch

Protects the user from injury and power tool from overloading

Optimal speed control

Electronic switch with stepped thumbwheel

Long service life and higher motor power

Reverse rotation via rotating carbon brushes for direction change

Percussion drills PSB 9 and PSB 9D:

- Large range of different power for different uses
- Variable speed control for precise work for different applications
- Electronic switch with adjustable speed
- Spindle lock for quick exchanges of accessories in a case of keyless chuck (models "S" and "SS")
- Safety clutch that protects the user from injury and power tool from overloading (all models except PSB 9-713 and PSB9-713S)

Standard equipment:

- Side handle with depth gauge

Optional accessories p.



Model		PSB 9-713	PSB 9-713S	PSB 9-1013	PSB 9-1013S
Rated power	W	750		1,050	
No load speed 1st gear	min ⁻¹	0-1,200		0-1,500	
No load speed 2nd gear	min ⁻¹	0-3,200		0-3,500	
Left-right rotation		✓		✓	
Impact rate 1st rate	min ⁻¹	0-22,800		0-28,500	
Impact rate 2nd rate	min ⁻¹	0-60,800		0-66,500	
Drill chuck	Ø mm	 1-13	 1-13	 1-13	 1-13
Drilling capacities	steel	Ø mm	13		16
	concrete	Ø mm	20		20
	in wood	Ø mm	40		40
Max. torque 1st gear	Nm	39.2		49.6	
Max. torque 2nd gear	Nm	14.4		20.8	
Safety clutch		/		✓	
Weight	kg	2.5		2.9	2.8
Code		010 004 917	010 004 874	010 004 916	010 004 931
Packaging					



Model		PSB 9-1213	PSB 9-1213S	PSB 9-1213 SS	PSB 9-1216
Rated power	W	1,200		1,200	
No load speed 1st gear	min ⁻¹	0-1,600		0-1,600	
No load speed 2nd gear	min ⁻¹	0-3,700		0-3,700	
Left-right rotation		✓		✓	
Impact rate 1st rate	min ⁻¹	0-30,400		0-30,400	
Impact rate 2nd rate	min ⁻¹	0-70,300		0-70,300	
Drill chuck	Ø mm	 1-13	 1-13	 1-13	 1-16
Drilling capacities	steel	Ø mm	16		16
	concrete	Ø mm	20		20
	in wood	Ø mm	45		45
Max. torque 1st gear	Nm	48		48	
Max. torque 2nd gear	Nm	20.8		20.8	
Safety clutch		✓		✓	
Weight	kg	3.0	2.9	3.1	3.35
Code		010 004 921	010 004 875	010 004 938	010 004 939
Packaging					

PERCUSSION DRILLS



Drills PSB 9D:

- “D” handle for improved comfort and grip
- Suitable for diamond core bits up to 152 mm

Standard equipment:

- Side handle with depth gauge

Optional accessories p. 25

Model			PSB 9D-1213	PSB 9D-1213S
Rated power		W	1,200	
No load speed 1st gear		min ⁻¹	0-1,100	
No load speed 2nd gear		min ⁻¹	0-2,100	
Left-right rotation			✓	
Impact rate 1st rate		min ⁻¹	20,900	
Impact rate 2nd rate		min ⁻¹	39,900	
Drill chuck		Ø mm	 1-13	 1-13
Drilling capacities	steel	Ø mm	16	
	concrete	Ø mm	35	
	in wood	Ø mm	50	
Max. torque 1st gear		Nm	69.8	
Max. torque 2nd gear		Nm	34.3	
Weight		kg	3.3	3.2
Safety clutch			✓	
Code			010 004 876	010 004 974
Packaging				



Cordless drills

CORDLESS DRILL HB 6182-14LT



18 V

kg 1.25 kg

CORDLESS DRILL HB 6142-14LT



14.4 V

kg 1.2 kg



Cordless drills HB:

- Light, compact and ergonomic design
- Li-ion technology provides long use
- "Auto-lock" spindle locking system
- Electronic switch with precise speed adjustment and electric brake
- 18 stage torque adjustment
- Rubber lining on the handle for a reliable and firm grip
- Additional lamp illuminates the working area



Standard equipment:

- 2 batteries 1.4 Ah (Li-ion), charger

Model		HB 6142-14LT	HB 6182-14LT
Voltage	V	14	18
No load speed 1st	Min ⁻¹	0-420	0-430
No load speed 2nd gear	rpm ⁻¹	0-1550	0-1600
Max. torque	Nm	35	40
Chuck	Ø mm	0.8-10	0.8-10
Automatic spindle lock		✓	✓
Max. drilling in steel	Ø mm	10	10
Max. drilling in wood	Ø mm	15	25
Max. diameter of wood screw	Ø mm	5	6
Max. diameter of metrical screw	Ø mm	6	8
Charging time	h	1	1
Battery capacity	Ah	1.4	1.4
Weight	kg	1.20	1.25
Code		010 005 073	010 005 072
Packaging		PVC	PVC

Optional accessories p. 25

Precision drills



Special gearbox
construction for
precise drilling
in a drill stand

Precise drilling
of small bores
(Ø 1-13 mm).

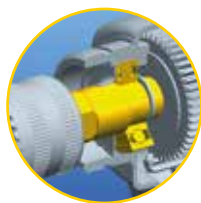
Durable motor

Durable electromotor with
dust protection of the motor
winding

Ergonomic anti-slip handle

Very good grip of the machine

**Top quality rubber cord made
in the EU**, long service life
even in increasing number
of bending/folding



**Fully supported
spindle allows**
repeated accurate
use in a drill stand
where high axial
load is present



**Optimal speed
control**
Electronic switch
with stepped
thumbwheel



**Long service life and
higher motor power**
Reverse rotation via
rotating carbon brushes
for direction change





Model		B 9-710	PB 9-1013	PB 9D-1216
Rated power	W	750	1,050	1,200
No load speed 1st gear	min ⁻¹	0-3,200	0-1,500	0-1,100
No load speed 2nd gear	min ⁻¹	-	0-3,500	0-2,200
Left-right rotation		✓	✓	✓
Drill chuck	Ø mm	 1-13	 1-13	 1-16
Drilling capacities in steel	Ø mm	10	16	16
Drilling capacities in wood	Ø mm	25	40	50
Max. torque	Nm	14.4	49.6	69.8
Max. torque 2nd gear	Nm	-	20.8	34.3
Weight	kg	1.6	2.9	3.5
Safety clutch		/	✓	✓
Code		010 005 045	010 005 153	010 004 877
Packaging		 PVC	 PVC	

Precision drills:

- Designed for precise drilling in **metals, wood and plastics**
- Safety clutch (except model PB 9-713) protects the user and the power tool against overloading
- Single speed (B 9-710)
- Variable speed control
- "D" handle for improved comfort and grip (model PB 9D-1216)
- Specially designed and developed for users in:
 - **Car industry:** manufacture of truck build-ups (preparation of rivets)

- **Metal industry:** bores for threads of smaller diameters (M3-M6), pre-drilling for larger diameters, reaming, roofers: for drilling bores for screws, tightening and loosening screws

Standard equipment:

- Side handle with depth gauge



High-torque drill



Additional anti-vibration handle

Up to 80 % vibration removal through ergonomically designed anti-vibration side handle

Ergonomic and safety side handle for easier work and better control

Aluminium alloy gear housing

Optimum impact performance and a long lifetime

Spindle lock for easier and faster change of accessories

Simple and compact design for better engine cooling and better protection

Ergonomic anti-slip handle
Very good grip of the machine



Special **design gearbox** to achieve **higher torque** and **longer life** of the machine



Optimal speed control
Electronic switch with stepped thumbwheel



Reversible brushes for equal torque in L/R rotations
Cut off brushes to prevent damage to the rotor





750 W

95/45 Nm

Model		PB9-713HTS
Rated power	W	750
No load rpm 1st speed	min	475
No load rpm 2nd speed	min	1000
Maximal torque in 1st speed	Nm	95
Maximal torque in 2nd speed	Nm	45
Chuck capacity	mm	13
Weight	kg	2.8
Code		010 005 058
Packaging		

High-torque drill PB 9-713 HTS:

- Perles high-performance motor with high torque for the most heavy-duty applications with large diameter accessory and for screwdriving of wood screws
- Specially designed for **carpenters, roofers and users in metal industry**
- Two speeds for optimal drilling and screwdriving
- Turnable brushes for equal torque in L/R rotations
- Spindle lock for easier and faster change of accessories
- Durable electromotor with dust protection of the motor winding
- Gear housing made of aluminium alloy provides high stiffness and long lifetime
- Variable speed control for precise work for different applications
- 2 mechanical gears for rotation speed and torque adjustment
- Rubber inlay on the main handle for better grip
- Durable rubber cord for long service life

Standard equipment:

- Side handle

Applications:

- Drilling in wood with longer **LEVIS drill bits** and with **bigger diameter**
- Drilling in wood with core bits of bigger diameters
- Screwdriving larger and longer wood screws in timbered structures
- Screwdriving turbo bolt with predrilling in concrete bricks, light concrete
- Drilling bigger diameters in steel with HSS



Magnetic drilling machines and industrial drills

CORDLESS MAGNETIC DRILL



Powerful 4-pole motor

Low noise
High torque
Temperature protection

Spindle and shaft guide

Solid spindle
Integrated cooling ring
Self-lubricating bearing brush



Battery

Li-ion technology
LED capacity indicator
Easy to replace
Protection: prevents charge from falling below certain level

Solid handle

Keeps the tool balanced when being moved

Rotating arm

High positioning for optimum operation and maximum stroke
Depth indicator
Fully chrome

Easy-to-operate panel

Acoustic and visual safety signal
Multicolour LEDs
Acoustic and visual safety signal

Electromagnet

Integrated magnet sensor

37 V

kg 15 kg

Cordless Magnetic drill MBB 36 LT:

- **Unique technology** – motor and electromagnet are powered by the same source:
Depending on diameter, the type of material, and the manner in which the material is drilled, this battery-powered magnetic drilling machine can be used to drill between 16 to 110 holes
- **Total freedom of movement and mobility:**
 - Cordless, ergonomically sound and compact design, extremely light
- **Fully integrated safety system:**
 - The motor will not start without sufficient magnetic force
 - The remaining capacity of the battery is displayed via LED indicators. If the capacity of battery falls to a specific level, the motor will automatically switch off, leaving the machine with enough magnetic force for it to be safely retrieved from the item being worked on

Standard equipment:

- Battery 37 V, battery charger, gloves, safety goggles, rotating arm, coolant set, coolant spray

Model		MBB 36 LT
Annular cutters	Ø mm	12-36
Twist drills	Ø mm	1-13
Maximum drill depth	mm	55
Length	mm	297
Width	mm	112
Stroke	mm	420-610
Weight incl. battery	kg	15
Magnet	mm	160 x 80 x 42
Magnetic force	kg	1700
Battery capacity	V/Ah	37/7
Charging time	h	1.5
No load speed (idle)	min ⁻¹	506
No load speed (in use)	min ⁻¹	375
Spindle	mm	19.05 Weldon
Code		010 095 145
Packaging		 PVC

MAGNETIC DRILLS

Magnetic drilling machines MB 823 and MB 832 (magnetic stand + industrial drill PB 1223 or PB 1232)



1,150 W  **13 kg**

Magnetic stand:

- Special chuck for inserting core bits
- Built-in safety features
- Robust electronic switching unit protects the drill from restarting in case of power failure
- Drill can be restarted only when the magnet is switched on
- Specially designed baseplate magnets provide maximum retaining on thin and thick ferrous material
- Built-in power socket for easy drill connection
- Safety belt to protect the stand in case of power failure

Industrial drills PB 1223 and PB 1232:

- Designed for use in industries and construction
- Efficient drilling of large diameter bores in metals and wood
- Safety overload clutch protects the user from injuries and the power tool from damage
- Morse taper tool/bit holder
- Rigid clamping provides operation in a stand

Standard equipment for magnetic drilling machines:

- Adapter MK 2/Weldon 19 mm self-lubricating (for model MB 823), adapter MK 3/Weldon 19 mm self-lubricating (for model MB 832), punch for core bits, drill chuck Ø 13 (1/2"), adapter Weldon 19/1/2" x 20 NF, coolant set, safety chain

Model		MB 823	MB 832
MAGNETIC STAND			
Total magnet power	W	110	110
Max. lift	mm	150	150
Magnet retaining force	N	18,500	18,500
Baseplate dimensions	mm	178 x 85	178 x 85
INDUSTRIAL DRILL			
Rated power	W	1,150	1,150
No load speed 1st gear	min ⁻¹	260	180
No load speed 2nd gear	min ⁻¹	480	310
Drilling capacities with drill bits	Ø mm	23	32
Drilling capacities with cores	Ø mm	15-40	15-50
Morse taper size		MK 2	MK 3
Total weight (stand + drill)	kg	13	13
Code		010 095 133	010 095 136
Packaging			

Optional accessories p. 25

INDUSTRIAL DRILLS



1,150 W  **4,6 kg**

PERLES

Standard equipment:

- Chuck key, drill chuck Ø 13 mm, adapter MK 2 (for PB 1223), adapter MK 3 (for PB 1232)

Model		PB 1223	PB 1232
Rated power	W	1,150	1,150
No load speed 1st gear	min ⁻¹	260	180
No load speed 2nd gear	min ⁻¹	480	310
Drilling capacities with drill bits	Ø mm	23	32
Morse taper size		MK 2	MK 3
Total weight (stand + drill)	kg	4.6	4.6
Code		010 004 980	010 004 981
Packaging			

Diamond drilling machines

WET DIAMOND DRILL



Stainless steel spindle
Corrosion free and long life use of the drill

Guiding system
for easy fixing and core positioning

Water supply control – on/off
Stepless quantity control

Metal gearbox
Long life and powerful

Optimal speed control
Electronic switch with stepped thumbwheel for precise drilling starts and fingertip control when working

Additional handle
Side handle with depth stop for easier use of the machine

PRCD-safety switch
FI-protection integrated in the cable

Long service life and higher motor power
Reverse rotation via rotating carbon brushes for direction change

750 W



2.5 kg

Wet diamond drill B9W-7:

- Extremely fast and accurate **wet drilling in natural stone, tiles, ceramic, porcelain, stoneware, glass, reinforced concrete**
- Blind or through holes for fitting connectors as well as gravestones and worktops
- Anchor holes
- Mounting holes for switches
- Ideal drill for stonemasons, tilers and installation companies
- Adjustable rotation speed for optimal drilling in different materials with different drill diameters
- Wet drilling for low drill bit wear out
- Switch with lock-on button for permanent use
- PRCD-safety switch for FI-protection integrated in the cable
- Stainless steel spindle for corrosion free long life use of the drill
- Additional side handle with depth stop for easier use of the machine
- Adjustable water supply with on/off valve
- Available with adapter 1/2" UNF/R 1/2" and drilling support for easy start

Standard equipment:

- Core Ø 6 mm, Ø 14 mm (Ø mm CH), adapter 1/2" x 20 UNF/R 1/2, drilling support

Model		B9W-7
Input power	W	750
Rotation speed	min ⁻¹	0-8000
Drilling capacity	Ø mm	25
Clamping diameter	mm	43
Spindle connection		1/2"
Weight	kg	2.5
Code		010 005 100
Packaging		

Optional accessories p. **25**

DRY DIAMOND DRILL



Additional anti-vibration handle

Up to 80 % vibration removal through ergonomically designed anti-vibration side handle

Metal gearbox

Optimum performance and a long lifetime

Motor

Designed for fast and accurate drilling in all building materials

Ergonomically designed "D" handle with anti-slip grip

Closed "D" handle

for drilling force transmission to the center of the drill-core



Adjustable rotation speed

Optimal drilling in different materials with different drill diameters



Long service life and higher motor power

Reverse rotation via rotating carbon brushes for direction change

1200 W

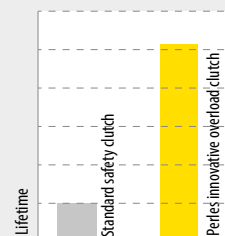
kg 3.4 kg

Dry diamond drill B9D-12:

- Fast and accurate dry drilling up to 82 mm in all building materials, such as: **concrete, masonry, sand-lime bricks, tiles**
- For electrical installation work – socket sinking e.g., switches and sockets
- Dry-drilling machine for use in places where presence of water is not allowed
- Electronic soft start
- Switch with lock-on button for permanent use

Standard equipment:

- Adapter 1/2" x 20 UNF/M16, core M16/Ø 68, M16/Ø 82, drill bit B10



Overload clutch with rotating balls, without any heat rise, protects the user from injury and transmission against breakage, **extremely long lifetime**

Optional accessories p. 25

Model	B9D-12	
Input power	W	1,200
Rotation speed 1st gear	min ⁻¹	0-1,100
Rotation speed 2nd gear	min ⁻¹	0-2,300
Drilling capacity	Ø mm	152
Clamping diameter	mm	43
Spindle connection		1/2" x 20 UNF
Weight	kg	3.4
Code		010 005 099
Packaging		



Mixers

MIXER PM 6



1,000 W 3.4 kg

MIXER ME



1,250 W 4.6 kg

Mixers:

- Aluminium gear housing for optimal heat dissipation, stability and long service life
- Soft start
- Powerful motor
- Designed for **plasterers, bricklayers, painters and decorators ...**
- Suitable for mortar, plaster, levelling compound, insulating material and other liquid materials, such as paint and varnish
- Ergonomic D-shaped handle for optimal tool guidance (model PM 6-100E)
- Side handle for gripping the tool securely

Standard equipment:

- Side handle, hexagon key, stirrer (VK 120 for PM 6-1000E and MK 160 for ME 1250E)

Model		PM 6-1000E	ME 1250E
Rated power	W	1,000	1,250
Rated speed 1st gear	min ⁻¹	0-650	0-170
Rated speed 2nd gear	min ⁻¹	-	0-340
Max. mixing volume	l	40	90
Stirrer enclosed		✓	✓
Mixer retention		M14	M14
Weight	kg	3.4	4.6
Code		010 009 291	010 009 362
Packaging			



Optional accessories p. 26

Accessories

Accessories for percussion drills (page: 12-14)

Model	Code	
Drill chuck Ø 13 mm 1/2" thread	010 075 162	
Drill chuck Ø 13 mm 1/2" thread - keyless	010 075 163	
Drill chuck Ø 16 mm 1/2" thread	010 075 165	
Drill chuck Ø 13 mm 1/2" thread - keyless self-tightening metallic	010 075 697	
Chuck key Ø 10/13 mm	010 075 028	
Chuck key Ø 10/16 mm	010 075 166	

Accessories for cordless drills (page: 15)

Model	Code	
CERAM-HEX SET Premium – tile drilling kit for dry drilling: Diamond drill bits Ø 6/8/10 mm Drilling support 	010 075 889	
 Ceram-hex	Ø 6 mm	010 075 883
	Ø 8 mm	010 075 884
	Ø 10 mm	010 075 885
	Ø 12 mm	010 075 886
	Ø 14 mm	010 075 887

Model	Code	
Drill guide with vacuum cup, for exact positioning of the drill	010 075 888	

Accessories for industrial drills (page: 21)

Model	Code	
Adapter MK2 – inner thread M14 (for PB 1223)	010 075 244	
Adapter MK2 5/8" outer thread (for PB 1223)	010 075 414	
Weldon core bit set Cutter Ø 14 mm 2x Ø 18 mm 2x Ø 22 mm 2x Pilot pin (for MB 823/832 & MBB 36 LT)	010 075 914	

Accessories for wet diamond drill (page: 22)

Model	Code	
 Wet diamond drill bit	Ø 6 -10 mm	10075854
	Ø 8-10 mm	10075855
	Ø 10-10 mm	10075856
	Ø 12 -1/2GF	10075857
	Ø 14 -1/2GF	10075858
	Ø 20 -1/2GF	10075859
	Ø 25 -1/2GF	10075860



Accessories for dry diamond drill (page: 23)

Model	Code	
Socket drill M16/Ø 68 	010 075 911	
Socket drill M16/Ø 82 	010 075 912	
TC center drill 2 pcs. 6,5 x 70 mm	010 075 914	

Accessories for mixers (page: 24)

Negative flow paddle FM

The classic paint mixer for versatile DIY and professional use with average machine loads. For paints, lacquers, creamy plaster, thin coating, etc.



Model	Code	Max. mix volume	Length (mm)	Required power
FM 100	010 075 443	10-25	590	700

Negative flow paddle MK neg

Rugged professional mixing tool, ideal for liquid and fibrous materials as well as for gypsum plaster. Large volumes possible, without splashing. For high-power machines only.



Model	Code	Max. mix volume	Length (mm)	Required power
MK 120 neg	010 075 744	10-15	590	900
MK 140 neg	010 075 745	25-40	590	1,200
MK 160 neg	010 075 746	30-60	590	1,600

Positive flow paddle MK

The particularly rugged professional mixing tool for tough day-to-day building service. 3 mixing blades for fast results with all heavy and highly-viscous materials. It is particularly suitable for all types of mortar, plaster screed, etc.



Model	Code	Max. mix volume	Length (mm)	Required power
MK 120	010 075 467	10-15	590	900
MK 140	010 075 464	25-40	590	900

Positive flow paddle WK

Suitable for diverse applications, this mixing tool is notable for very good conveyance of the material. Two mixing helixes for easy guidance in the material and minimal stress on the machine. For all sticky and viscous materials, e.g. tile adhesives, building mortars, thin set, ready-mixed mortars, plasters, fillers, etc.



Model	Code	Max. mix volume	Length (mm)	Required power
WK 120	010 075 465	10-15	590	1000
WK 140	010 075 444	15-30	590	1,200

Positive Flow Paddle MM

The optimal mixing tool for small volumes of thin set, ready-mixed mortars and pointing mortars. Notably smooth mixing action makes it ideal for high-speed machines, e.g. power drills.



	Code	Max. mix volume	Length (mm)	Required power
MM 115	010 075 186	10-15	590	700

Grinding & cutting & polishing



One hand angle grinders

Aluminium alloy gear housing

Optimum performance for a long lifetime



Steel milled gears ensure smoother running and long service even in the most difficult working conditions

Durable motor

High power of electromotor ensures effective use of grinders

Reinforced motor housing

Made of polyamide reinforced with 30 % glass fibre provides high impact resistance

Top quality rubber cord made in the EU, long service life even with increased amount of bending/folding

Ergonomic design

Solid and small gear housing made of aluminium alloy allows better access to hard-to-reach places

Additional rubber coating on the motor housing for better grip

ON/OFF switch can be reached without changing hands on the power tool



360° rotation of the protective shield without the use of additional tools enables rapid adaptation to working



Anti-vibration side handle

Up to 80 % less vibration through ergonomically designed anti-vibration side handle

Optional accessories p. 37





One hand angle grinders HSW 3000:

- Adjustable power for different users
- Small angle grinder with great power reserve for the most **demanding works in building industry**, such as **diamond cutting of concrete** and **natural or artificial stone**
- Aluminium gearbox housing ensures higher construction strength
- Improved cooling system enables efficient work even in extreme working conditions
- Anti-vibration handle – mountable in 2 different positions
- Cut-off carbon brushes for protection of the motor
- Spindle lock – easy disc change

Standard equipment:

- Pin spanner, flange nut, flange, anti-vibration side handle

Model		HSW 3115	HSW 3125	HSW 3125CE	HSW 3125RE	HSW 3125CET
Rated power	W	1,010		1,250		1,400
No load speed	min ⁻¹	12,000		12,000 Constant electronics	2,500-12,000 Constant electronic + adjustable rotation speed	12,000 Tacho constant electronics
Disc size	mm	115	125	125		125
Spindle		M14		M14		M14
Weight	kg	2.4	2.5	2.5		2.5
Code		010 023 310	010 023 311	010 023 312	010 023 313	010 023 374
Packaging						

ONE HAND ANGLE GRINDERS



One hand angle grinders HSW 700:

- The smallest angle grinder provides good ergonomics and light weight due to its solid construction
- Built-in high quality components and high-quality construction provide long service life of the power tool
- Suitable for long-lasting easy works

Standard equipment:

- Pin spanner, flange nut, flange, side handle

Model		HSW 715	HSW 725
Rated power	W	710	
No load speed	min ⁻¹	10,000	
Disc size	mm	115	125
Spindle		M14	
Weight	kg	2.4	2.5
Code		010 023 267	010 023 333
Packaging			

Angle grinders

Durable motor

High power of electromotor ensures effective use of grinders

Aluminium alloy gear housing

Optimum performance for a long lifetime

Steel milled gears

ensure smoother running and long lifetime even in the most difficult working conditions

Reinforced motor housing

Made of polyamide reinforced with 30 % glass fibre provides high impact resistance

Rotating main handle can be quickly rotated to the left and right side by simply releasing the locking lever

Top quality rubber cord made in the EU, long service life even with increased amount of bending/folding

Electronics for reduced disc wear and faster cutting by up to 10 % and protection of the user from injuries and the tool from damage



360° rotation of the protective shield without the use of additional tools enables rapid adaptation to working



Anti-vibration side handle

Up to 80 % vibration removal through ergonomically designed anti-vibration side handle, which can be set in 3 positions: left, right and centre





Angle grinders HSW 6000 CEK + EK:

- Outstanding power from 2,500 to 2,700 W for fast work progress
- Quick and simple adjustment to working requirements due to top ergonomics and quality production
- Soft start electronics prevent impact when tool is started and protect user from injuries and reduce tool damage
- "CEK" version is equipped with constant electronics that maintain constant speed and efficiency under heavier loads



Standard equipment:

- Pin spanner, flange nut, flange, anti-vibration side handle

Optional accessories p. 37

Model		HSW 6256EK	HSW 6276CEK
Rated power	W	2,500	2,700
No load speed	min ⁻¹	6,500	
Soft start		✓	
Disc size	mm	230	
Spindle		M14	
Weight	kg	5.2	
Code		010 023 184	010 023 186
Packaging			

ANGLE GRINDERS



Angle grinders HSW 1-6000 EK:

- Soft start electronics prevent impact when tool is started and protect user from injuries and reduce tool damage
- Durable motor with power reserve
- Steel gear set ensures smoother running and long lifetime

Standard equipment:

- Pin spanner, flange nut, flange, side handle

Optional accessories p. 37

Model		HSW 1-6216 EK	HSW 1-6246 EK ^{New}	HSW 1-6248 EK ^{New}
Rated power	W	2,100	2,400	2,400
No load speed	min ⁻¹	6,500	6,500	8,200
Soft start		✓	✓	✓
Disc size	mm	230	230	180
Spindle		M14	M14	M14
Weight	kg	5.5	5.5	5.5
Code		010 023 336	010 023 410	010 023 411
Packaging				

Concrete grinders



Aluminium alloy gear housing
Optimum performance for a long lifetime

Reinforced motor housing
Made of polyamide reinforced with 30 % glass fibre provides high impact resistance

Durable motor
High power of electromotor ensures effective use of grinders

Disc height adjustment
enables optimal disc position in case of disc wearing out or protection rubber wearing out



Dust spout for effective dust removal with vacuum cleaner



Adjustable ergonomic front handle for perfect balance



Replacable rubber protection enhances dust collection for dust-free working conditions



Innovative **movable guard** enables precise material removal in corners (models DBS 125 and DBS 125-20)



+



The highly efficient Perles concrete grinder in combination with a specially designed cup wheel improve dust extraction. In combination with a vacuum cleaner the system performance is unbeatable in performance and lifetime.





Model		DBS 125	DBS 125-20	DBS 180
Rated power	W	1,400	2,000	2,700
No load speed	min ⁻¹	8,000	8,000	6,500
Soft start		✓	✓	✓
Disc size	mm	125	125	180
Height of disc settings	mm	4.5	4.5	4.5
Movable guard				✓
Used with floor guide		/	/	✓
Spindle		M14	M14	M14
Adjustable front handle	°	30	30	30
Weight	kg	2.8	3.5	6.2
Code		010 023 351	010 023 384	010 023 383
Packaging				

Concrete grinders DBS:

- Suitable for use in basic construction applications: grinding and smoothing of surfaces, removing of screed seams, residual mud, plaster and coatings, preparation of surfaces (for example tile preparation)
- Materials: **Concrete, screed, tile adhesive, natural stone, plaster, paint, coatings, carpet adhesive**
- Overload protection protects the motor against overheating
- Switch with lock off and on function (DBS125-20 IN DBS 180)
- Special dust protection enables long motor and bearing life
- Models DBS 125-20 and DBS 180 can be used together with floor guide BF 180

Standard equipment:

DBS

Premium universal cup wheel



Butterfly – cup wheel



Optional accessories p.  37



Floor guide BF 180
see page  37

Tile core drill



Durable motor
High power of electromotor ensures effective use of grinders

Aluminium alloy gear housing
Optimum impact performance and a long lifetime

Guiding system for easy tile fixing and core positioning



Ergonomic design

Additional rubber coating on the motor housing for better grip

ON/OFF switch can be reached without moving hands on the power tool

Reinforced motor housing

Made of polyamide reinforced with 30 % glass fibre provides high impact resistance



Adjustable ergonomic front handle for perfect balance

Model		FB 3140RE
Rated power	W	1,400
No load speed	min ⁻¹	2,500-8,000
Soft start		✓
Drilling capacity	Ø mm	82
Thread connection		M 16
Weight	kg	2.8
Code		010 005 132
Packaging		

Tile core drill FB 3140RE:

- Dry drilling of tiles and plates of **natural stone, granite, marble, ceramic and glass**
- Drilling holes for **armature** and **toilet installations, recessed lights, switches** etc.
- Special dust protection enables long motor and bearing life
- Adjustable speed for proper speed setting according to core diameter
- Switch with lock on function

Standard equipment:

- Guiding system



Optional accessories p. 

Wall chaser



Quick setting of the cutting width



Precision work
Variable cutting depth and width enable adjustment to any working conditions



Exceptional power
Extremely powerful 2,300 W motor provides high work capacity and speed



Parallel outside rollers provide precision cuts by a lathe

Wall chaser WFS 2360:

- Specially designed for professional cutting of slots in reinforced **concrete, bricks, stone** and **light concrete**
- Electronics provide soft start and protect the power tool against overloading
- 2 switches provide protection of the user and safe work
- Efficient motor cooling

Standard equipment:

- 2 UNT-T diamond cutting discs, disc replacement spanner, Allen key

Optional accessories p. 38



Model		WSF 2360
Rated power	W	2,300
No load speed	min ⁻¹	6,500
Disc size	mm	180
Cutting depth	mm	3-60
Cutting width	mm	15-44
Weight	kg	7.6
Code		010 085 380
Packaging		

Angle polishers

Aluminum alloy gear housing
Optimum performance for a long lifetime

Steel milled gears
ensure smoother running and a long lifetime even in the most difficult working conditions

Ergonomic main handle

Universal M14 thread
enables the use of any accessories

Gearing made of highly endurable plastics (GRIVORY®) also serves as a spacer for polishing spots that are difficult to access

Reinforced motor housing
Made of polyamide reinforced with 30 % glass fibre provides high impact resistance

Durable motor
High power of electromotor ensures effective use of grinders

Top quality rubber cord
made in the EU, long service life even with increased amount of bending/folding

Ergonomic design
Solid and small gear housing made of aluminium alloy allows better access to hard-to-reach

Additional rubber coating on the motor housing for better grip
ON/OFF switch can be reached without changing hands on the power tool



Additional anti-vibration side handle
Up to 80 % vibration removal through ergonomically designed anti-vibration side handle





Model		UP 3142RE	UP 4162REK
Rated power	W	1,400	1,600
No load speed	min ⁻¹	650-2,200	900-3,000
Disc size	mm	150	180
Spindle		M14	M14
Weight	kg	2.2	3.5
Code		010 023 218	010 023 104
Packaging			

Angle polishers UP:

- Specially designed for users in:
 - **car industry** (car body painters): polishing of varnish (polishing with foams with diameters from Ø 80 mm to Ø 150 mm)
 - **shipbuilding** (polishing of plastics with woolen polishing discs with diameters from Ø 180 mm to Ø 220 mm)
 - **metal industry** (polishing of metals for attaining high gloss with felt and pressed cloths)
 - **wood industry** (brushing of wood to attain an "old" appearance with metal brushes from Ø 80 mm and up)
- Variable speed control provides a wide range of application
- Soft start prevents an impact when the power tool is switched on, helps spreading polishing paste
- Universal M14 tool holder to suit most accessories
- Automatic overload protection switches down power when required to prevent motor damage
- Constant speed electronics for constant and adjustable rotation speed

Standard equipment:

UP 3142RE

Spanner
Anti-vibration handle



UP 4162REK

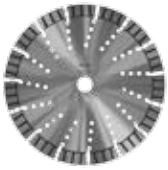
Blue polishing sponge;
softer sponge for the final
gloss of polished surfaces,
density 39 kg/m³



Optional accessories p.  38

Accessories

Diamond blades for angle grinders (page: 28-30)

Model	Code	
PREMIUM SAW BLADES		
Premium saw blade forged 17 mm - Castellated segments, longer lifetime than ever before, cuts twice as fast as standard blade, 20% less vibration Materials: hard stone, concrete, reinforced concrete, cast iron, heat resistant 		
Premium life UC17 Ø 230	010 075 868	
Premium saw blade forged 13 mm - High segments, extremely fast cut, low vibration Materials: hard stone, concrete, reinforced concrete, cast iron, heat resistant 		
Premium speed UC13 Ø 230	010 075 869	

PROFESSIONAL SAW BLADES

Profi laser UF 13

- Forged 13 mm
- High segments, laser welded, silent sandwich steel core, low noise, low vibration
- Materials:** granite, hard stone, concrete, reinforced concrete, cast iron



Ø 115	010 075 870	
Ø 125	010 075 871	
Ø 180	010 075 872	
Ø 230	010 075 874	

STANDARD SAW BLADES

Turbo-U10

- 10 mm high turbo rim
- First choice blade for masonry & roofs
- Materials:** granite, hard stone, concrete



Ø 115	010.075.875	
Ø 125	010.075.876	
Ø 180	010.075.877	
Ø 230	010.075.878	

UNIVERSAL SAW BLADES

Uni concrete 12

- 12 mm high castellated segments
- Attractive design of segment and slot
- Material:** Concrete



Ø 115	010 075 879
Ø 125	010 075 880
Ø 180	010 075 881
Ø 230	010 075 882



Accessories for angle grinders (page: 28-30)

Model	Code	
Pin spanner	010 075 230	
Flange nut	010 075 231	
Flange	One-hand angle grinder	
	Angle grinders	

Diamond cup wheels for concrete grinders (page: 32-33)

Model	Code	
EPOXY COATINGS		
Epoxy cup - High material removal for epoxy and paint coatings - C-shaped segments with stable sharp edge, perfect balance - Welded segment, high security 		
Ø 125	010 075 864	
Ø 180	010 075 862	

UNIVERSAL CONCRETE

Zero-cup

- Improved segment shape for flat wear and smooth surfaces
- Accurate tolerance-control welded segments, no vibration and very high material removal
- High efficiency for dust exhausting



Ø 125	010 075 867
Ø 180	010 075 861



PREMIUM UNIVERSAL**Butterfly - cup**

- Highest performance in concrete, cement, and screed
- High resistance of segment crack that brings highest safety
- Absolutely balanced tools from beginning until complete usage



Ø 115	010 075 865	
Ø 125	010 075 866	
Ø 180	010 075 867	

Accessories for concrete grinders (page: 32-33)

Model	Code	
Flor guide BF 180 (for model DBS 180 and DBS 125-20)	010 075 858	
Vacuum cleaner on demand		

Accessories for tile core drill (page: 34)

Model	Code	
DIAMOND CORES M14		
Ceram-M14		
Ø 6	010 075 891	
Ø 8	010 075 892	
Ø 10	010 075 893	
Ø 12	010 075 894	
Ø 14	010 075 895	
Ø 16	010 075 896	
Ø 20	010 075 897	
Ø 25	010 075 898	
Ø 32	010 075 899	
Ø 38	010 075 900	
Ø 45	010 075 901	
Ø 58	010 075 902	
Ø 65	010 075 903	
Ø 68	010 075 904	
Ø 70	010 075 905	
Ø 80	010 075 906	
Ø 110	010 075 907	
Ceram-M14 set Ø 6/8/10/14 mm -M14	010 075 890	

Diamond blades for tiles and very hard ceramic**Ceram-gres cut**

Ø115	010 075 908	
Ø125	010 075 909	

Diamond blade cut&grind for granite and universal cut & grind

Ø125	010 075 910	
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DRILL GUIDE

Drill guide with vacuum cup for exact positioning of the drill	010 075 888	
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Accessories for wall chaser (page: 35)

Model	Code	
Diamond cutting disc Ø 180 mm x 30.0 mm	010 075 800	

Accessories for angle polishers (page: 36-37)

Model	Code	
Spanner	010 075 230	
Flange	010 075 233	
Flange nut	010 075 237	
Nylon backing pad with a die nut	010 075 549	
Backing padhook and loop sponge	010 075 551	
Universal backing/ fixing pad Ø 117 for polishing sponges	010 075 543	

Model	Code	
White polishing sponge; denser (45 kg/m ³), more resistant polishing sponge for medium-fine polishing	010 075 548	
Yellow polishing sponge with open cells for removing top layers and rough polishing, density 35 kg/m ³	010 075 544	
Orange polishing sponge; thinner sponge for perfect control of polishing for smoothing the traces of the preceding work and attaining gloss	010 075 546	
Red polishing sponge; the softest sponge with closed cells for attaining parlour gloss	010 075 547	
Blue polishing sponge; softer sponge for the final gloss of polished surfaces, density 39 kg/m ³	010 075 545	
Classic Set: Nylon flexible backing pad with a die nut – nut – Allen key – top-quality 100 % lambswool on lamb skin	010 075 542	
Perfect Gloss Set: Universal backing/fixing pad - thin orange polishing sponge – the softest red polishing sponge with closed cells	010 075 540	
Original Gloss Set: Universal backing/fixing pad – yellow polishing sponge with open cells – softer blue polishing sponge	010 075 541	

Model	Code	
Hook and loop lambswool polishing bonnet Ø 150 mm	010 075 553	
100 % lambswool polishing bonnet with a drawstring	010 075 552	
Brush with special nylon bristles Ø 130 mm	010 075 554	

Metal working



Die grinders



Die grinders:

- High rotational speed (rpm) ensures optimal cutting
- Suitable for many applications. Often used with **rotary burrs for cleaning welds, die manufacture, sharpening, polishing and deburring.**
- "RE" model equipped with electronics for variable speed adjustment and overload protection.

Standard equipment:

- Key set, collet chuck Ø 6 mm

Accessories:

Model		HSG 18	HSG 18RE
Rated power	W	500	800
No load speed	min ⁻¹	27,000	9,000 -30,000
Variable speed		/	✓
Max. tool diameter	mm	25	25
Collect chuck	mm	6	6
Weight	kg	2.0	2.0
Code		010 023 105	010 023 089
Packaging			

HSG 18	Code	
Collet chuck Ø 6 mm	010 075 179	
Clamp nut	010 075 180	



Sheet metal nibbler and sheet metal shears

SHEET METAL NIBBLER



500 W

STEEL 2 mm

ALU 2.5 mm

Model		BN 18
Rated power	W	500
No load speed	min ⁻¹	2,400
Punching in steel max. thickness (to 400 N/mm)	mm	2.0
Punching in aluminium max. thickness (to 200 N/mm)	mm	2.5
Weight	kg	2.4
Code		010 040 147
Packaging		

Sheet metal nibbler BN 18:

- Easily guidable and ergonomically designed motor gearbox
- Cutting very small radius
- Easily adapted to work on flat and corrugated materials

Standard equipment:

- Die and punch for standard sheet metal, die and punch for corrugated metal

Accessories:

BN 18	Code	
Die for standard sheet metal	010 075 181	
Die for corrugated sheet metal	010 075 176	
Punch for standard sheet metal	010 075 182	
Punch for corrugated sheet metal	010 075 177	

SHEET METAL SHEARS



500 W

STEEL 2.8 mm

ALU 3.5 mm

Model		BS 18
Rated power	W	500
No load speed	min ⁻¹	2,400
Cutting in steel max. thickness (to 400 N/mm)	mm	2.8
Cutting in aluminium max. thickness (to 200 N/mm)	mm	3.5
Weight	kg	3.5
Code		010 050 169
Packaging		

Sheet metal shears BS 18:

- Gearbox made of aluminium alloy ensures long service life of the tool, reduces vibration level and enables accurate and clear cuts
- Ergonomic form for efficient and easy work

Standard equipment:

- Two blades, hexagon key

Accessories:

BS 18	Code	
Upper knife	010 075 183	
Lower knife	010 075 184	

Portable chamfering machine



 **0 -5 mm** **1,250 W**

 **0 -5 mm** **1,250 W**

Model		MF 1225 RE (45)
Rated power	W	1,250
No load speed	min ⁻¹	2,500-12,000
Bevel depth	mm	0-5/45°
Milling head	Ø mm	29
Weight	kg	3.0
Code		010 085 346
Packaging		

Model		MF 1225 RE (30)
Rated power	W	1,250
No load speed	min ⁻¹	2,500-12,000
Bevel depth	mm	0-5/30°
Milling head	Ø mm	29
Weight	kg	3.0
Code		010 085 369
Packaging		

Portable chamfering machine:

- Fast and consistent bevel cutting on straight and profiled ferrous and non-ferrous material edges
- Also suitable for stainless steel and tool steel; correct cutting insert selection required
- Uses cemented carbide inserts mounted in a hand-held cutting tool holder
- Carbide provides long tool life
- Carbide inserts are indexable and each can be used on all 4 sides
- Ideal edge weld preparation tool

Standard equipment:

- Keys, coated for steel and stainless steel (2 pcs), side handle

Accessories:

MF 1225RE	Code	
Indexable insert, coated for steel and stainless steel (2 pcs)	010 075 657	
Indexable insert, uncoated for steel and aluminium (2 pcs)	010 075 658	





PORTABLE CHAMFERING MACHINE

Portable edge milling machine

High power of electromotor ensures effective use of grinders

Aluminium alloy gearhousing

Optimum impact performance and a long lifetime

Steel milled gears

ensure smoother running and long lifetime even in the most difficult working conditions

Rotating main handle can be quickly rotated to the left and right side by simply releasing the locking lever

Reinforced motor housing

Made of polyamide reinforced with 30 % glass fibre provides high impact resistance

Side handle can be set in 3 positions: left, right and centre



Carbide inserts for long tool life



0-7 mm

2,300 W

Model		MF 2370 E
Rated power	W	2,300
No load speed	min ⁻¹	6,500
Bevel depth	mm	0-7°
Milling head	Ø mm	40
Weight	kg	8.4
Code		010 085 343
Packaging		

Portable chamfering machine:

- Fast and consistent bevel cutting on straight and profiled ferrous and non-ferrous material edges
- Also suitable for stainless steel and tool steel; correct cutting insert selection required
- Uses cemented carbide inserts mounted in a hand-held cutting tool holder
- Carbide provides long tool life
- Carbide inserts are indexable and each can be used on all 4 sides
- Ideal edge weld preparation tool

Standard equipment:

- Keys, coated for steel and stainless steel (2 pcs), side handle



Accessories:

MF 2370E	Code	
Indexable insert, uncoated for steel and stainless steel, grey cast iron (3 pcs)	010 075 692	

Metal cut-off saw

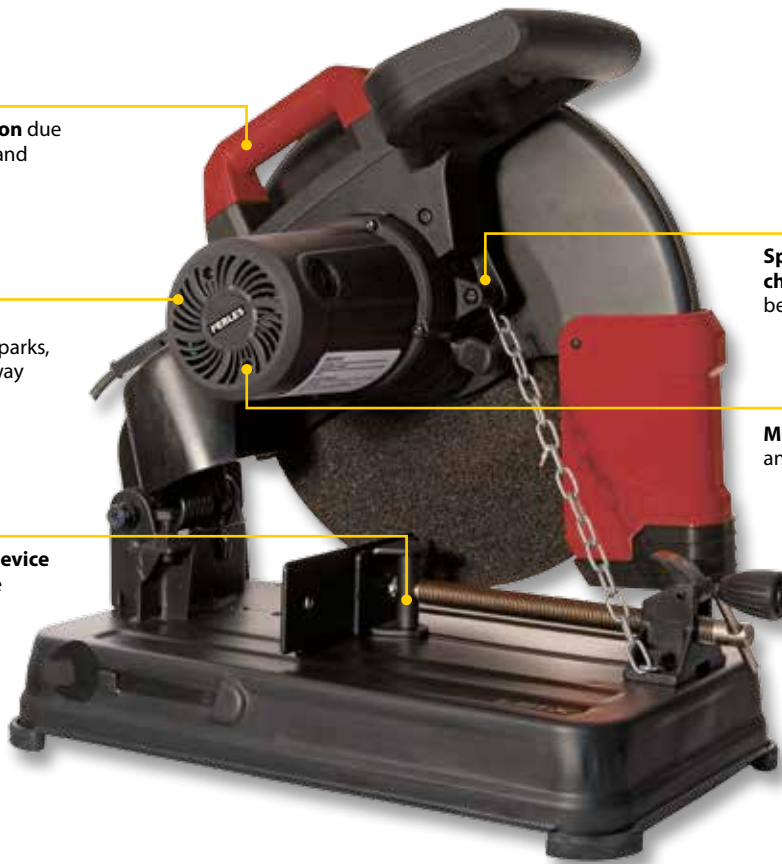
Easy transportation due to built-in handle and locking device

Adjustable spark deflector carries sparks, dust and debris away from the operator

Spindle lock for quick and easy change of cutting discs with ball bearing and designed for high loads

Motor and gear with ball bearing and designed for high loads

Quick clamping device with variable mitre conversion up to 45° on both sides



2,300 W  **15-30-45-90°** **Ø 355 mm**

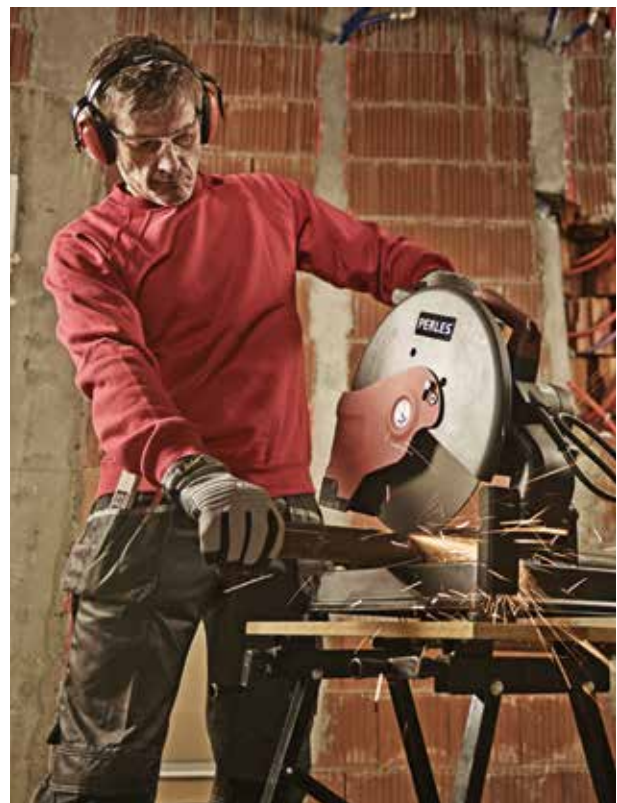
Model		TSP 1-355
Rated power	W	2,300
No load speed	min ⁻¹	3,800
Disc size	mm	355
Weight	kg	17.5
Code		010 023 242
Packaging		

Metal cut-off saw:

- Suitable for quick and accurate cutting of steel and non-ferrous profiles
- Quick profile clamping system enables safe cutting
- Motor and gearbox housing enable the highest loads
- Spindle lock for quick change of cutting discs
- Keyless vice with variable setting of cutting angle 45°
- Simple transport
- Adjustable cutting depth
- Adjustable spark deflector

Standard equipment:

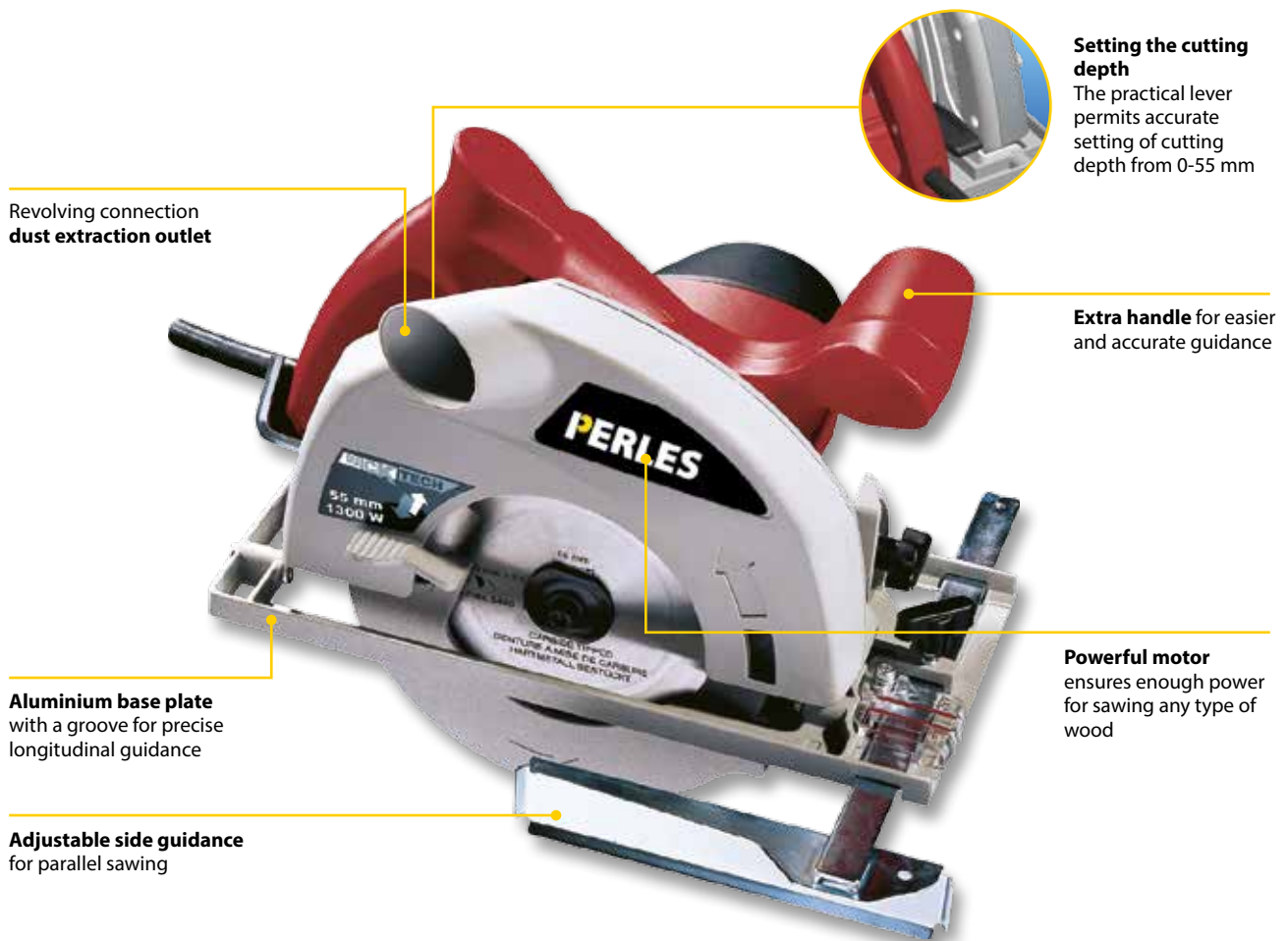
- Cutting disc, spanner



Wood working



Circular saws



Revolving connection
dust extraction outlet

Setting the cutting depth

The practical lever permits accurate setting of cutting depth from 0-55 mm

Extra handle for easier and accurate guidance

Aluminium base plate with a groove for precise longitudinal guidance

Powerful motor ensures enough power for sawing any type of wood

Adjustable side guidance for parallel sawing

1,300 W Ø 160 0-55 mm 45° 0-38 mm

Model		KS 55
Rated power	W	1,300
No load speed	min ⁻¹	5,000
Cutting depth (90°)	mm	55
Cutting depth (45°)	mm	38
Bevel cut	°	90-45
Saw blade	Ø mm	160
Weight	kg	3,4
Code		010 060 751
Packaging		

Circular saw KS 55:

- It enables plunge sawing
- Riving knife is not needed
- The saw is equipped with alu pendulum which protects user against unintentional touching of the saw blade
- Even if the saw falls from the height of 1 m, its functionality

remains intact – it always reliably returns to its protecting position

- Accurate, rigid aluminium guide plate
- Safety switch prevents unintentional starting of the tool
- Built-in spindle lock enables easy change of the saw blade

Standard equipment:

- Saw blade, parallel guide, dust suction attachment, hexagonal key 5 mm

Accessories:

KS 55	Code	
Carbide tipped saw blade Ø 160 mm x Ø 20 mm, 24 teeth	010 075 695	
Flange Ø 20 mm	010 075 713	

CIRCULAR SAW



1,200 W Ø 125 0-51 mm 45° 0-34 mm

Model		KS 51
Rated power	W	1,200
No load speed	min ⁻¹	5,000
Cutting depth (90°)	mm	51
Cutting depth (45°)	mm	34
Bevel cut	°	90-45
Saw blade	Ø mm	153
Weight	kg	3.4
Code		010 060 704
Packaging		

Circular saw KS 51:

- Reliable and durable construction design
- Large and durable saw base plate made of aluminium alloy for better stability of the saw when it is guided along a work piece
- Lock-off switch prevents unintentional switching of the tool
- Universal dust suction attachment

Standard equipment:

- Saw blade, parallel guide, dust suction attachment, hexagonal key 5 mm

Accessories:

KS 51	Code	
Carbide tipped saw blade Ø 153 mm x Ø 20 mm, 12 teeth	010 075 114	
Carbide tipped saw blade Ø 153 mm x Ø 20 mm, 24 teeth	010 075 159	

CIRCULAR SAW



1,500 W Ø 200 0-70 mm 45° 0-49 mm

Model		KS 170
Rated power	W	1,500
No load speed	min ⁻¹	4,700
Cutting depth (90°)	mm	70
Cutting depth (45°)	mm	49
Bevel cut	°	90-45
Saw blade	Ø mm	200
Weight	kg	6.3
Code		010 060 752
Packaging		

Circular saw KS 170:

- Cut depth preadjustment and precise bevel cut adjustment
- Lock-off switch for top safety
- Sawing without getting stuck
- Extra handle, integrated into the saw gearbox, for reliable placing on workpieces also for bevel cuts
- Carbide tipped saw blade with 24 teeth
- Aluminium workbench for longitudinal guiding
- Revolving accessory for dust extraction outlet
- Built-in spindle lock enables simple saw blade changing
- Adjusting screw for the precise right angle and parallel adjustment of the workbench
- Grooved channel in the saw shoe for using the guiding rails

Standard equipment:

- Saw blade 200 mm, parallel guide, dust suction attachment, hexagonal key 5 mm

Accessories:

KS 170	Code	
Carbide tipped saw blade Ø 200 mm x Ø 30 mm, 24 teeth	010 075 489	

Mitre saw



1,600 W  0-50°  0-45°

Model		TKS 1612
Rated power	w	1,600
No load speed	min-1	3,000
Cutting height	mm	170 X 70
Disc size	mm	Ø 305
Tilting saw blade	°	0-45°
Bevel cut	°	0-50°
Weight	kg	25
Code		010 060 802
Packaging		

Mitre saw TKS 1612:

- Designed for longitudinal, transversal and straight sawing of hard and soft wood as well as products made of particle boards
- Using the corresponding saw blades, we can also saw aluminum and plastic products
- Asynchronous motor for long service life and quiet operation
- Electric safety brake ensures quick blade rotational stop

Standard equipment:

- Multipurpose saw blade, table, vice, hexagon box wrench, Allen key, dust bag, pushing lever, lower guard, side fence



Planer and belt sander

PLANER



850 W



82 mm

Model		HOB 882
Rated power	W	850
No load speed	min ⁻¹	13,000
Planer width	mm	82
Planer depth	mm	0-3.5
Weight	kg	2.9
Code		010 065 070
Packaging		

Planer HOB 882:

- Precise rebate cuts up to 24 mm
- Maximum planer depth to 3.5 mm
- Perfect parallelism of tables ensures extremely accurate work
- Precise parallel guide and rebate depth guide
- Planer depth adjustment with positive stages
- Simple changing of tungsten carbide reversible blades

Standard equipment:

- Parallel guide, key

Accessories:

HOB 882	Code	
HSS BLADE SET	010 075 408	

BELT SANDER



650 W



75x533 mm

Model		BSC 2-675
Rated power	W	650
Belt speed	m/min	320
Belt size	mm	75x533
Weight	kg	2.9
Code		010 031 360
Packaging		

Belt sander BSC 2-675:

- Precise run of sanding belt
- Perfect balance
- Powerful electromotor with sufficient power reserve
- Quick change of sanding belt
- Adjusting knob for setting the run of the sanding belt and thanks to this more exact running of the belt

Standard equipment:

- Dust bag, sanding belt



Plunge routers



Built-in motor protection
Protects from sudden impacts and continual loads

Rough and precise **setting of cutting depth**



Simple **spindle lock** allows easy router cutter changes

Adjustable twin rod side-fence for guiding along a straight edge



Soft-start feature (OF 3-808RE) eliminates sudden movement of machine on start up

Ø 6,8 mm

50 mm

Router		OF 3-808	OF 3-808RE
Input power	W	850	1010
No load speed	min-1	25,000	9,000-26,000
Collet Ø	mm	6.8	6.8
Plunge depth	mm	50	50
Max. cutter dia.	mm	40	40
Weight	kg	2.8	2.85
Constant electronics		/	
Code		010 085 381	010 085 382
Packaging			



- Built-in motor protection from sudden impacts and continual loads
- Electronic tachometer provides constant speed regulation especially under heavy load (model OF 3-808RE)



Plunge routers OF 3-808 and OF 3-808RE:

- Precision straight guide fence with adjustable guide shoes
- Dust suction attachment
- Precise cutting depth adjustment
- Presets for 3 different cutting depths
- Dust jackets on vertical guides ensuring smooth operation and to prevent contamination

PLUNGE ROUTER



1,010 W Ø 8 mm 50 mm

Router		OF9
Input power	W	1,010
No load speed	min-1	2,4000
Collet Ø	mm	8
Plunge depth	mm	0-50
Max. cutter dia.	mm	40
Weight	kg	2.9
Dust extraction		✓
Code		010 085 340
Packaging		

Plunge router OF 9:

- Precision straight guide fence with adjustable guide shoes
- Upper dust suction attachment
- Precise cutting depth adjustment
- Presets for 3 different cutting depths
- Ergonomically designed handles
- Easy accessory change
- Dust jackets on vertical guides ensure smooth operation and prevent contamination
- Built-in motor protection protects from sudden impacts and continual loads

Accessories:

OF 9		Code	
Collet chuck	Ø 6 mm	010 075 322	
	Ø 1/4"	010 075 323	
	Ø 8 mm	010 075 172	
Clamp nut Ø 8 mm		010 075 173	

PLUNGE ROUTER



1,300 W Ø 8 mm 50 mm

Router		OF9E
Input power	W	1,300
No load speed	min-1	6,000 - 27,000
Collet Ø	mm	8
Plunge depth	mm	0-50
Max. cutter dia.	mm	40
Weight	kg	3.0
Constant electronics		✓
Dust extraction		✓
Code		010 085 341
Packaging		

Plunge router OF 9E:

- Precision straight guide fence with adjustable guide shoes
- Upper dust suction attachment
- Precise cutting depth adjustment
- Presets for 3 different cutting depths
- Ergonomically designed handles
- Easy accessory change
- Dust jackets on vertical guides ensure smooth operation and prevent contamination
- Built-in motor protection protects from sudden impacts and continual loads
- Electronic speed control and motor overload protection
- Electronic tachometer ensures constant rotation speed under different loads

Accessories:

OF 9E		Code	
Collet chuck	Ø 6 mm	010 075 322	
	Ø 1/4"	010 075 323	
	Ø 8 mm	010 075 172	
Clamp nut Ø 8 mm		010 075 173	

High-torque drill



750 W

95/45 Nm

Model		PB9-713HTS
Rated power	W	750
No load rpm 1st speed	min	475
No load rpm 2nd speed	min	1,000
Maximal torque in 1st speed	Nm	95
Maximal torque in 2nd speed	Nm	45
Chuck capacity	mm	13
Weight	kg	2.8
Code		010 005 058
Packaging		

High-torque drill PB 9-713 HTS:

- Perles high-performance motor with high torque for the most heavy-duty applications with large diameter accessory and for screwdriving of wood screws
- Specially designed for **carpenters, roofers and users in metal industry**
- Two speeds for optimal drilling and screwdriving
- Turnable brushes for equal torque in L/R rotations
- Spindle lock for easier and faster change of accessories
- Durable electromotor with dust protection of the motor winding
- Gear housing made of aluminium alloy provides high stiffness and long lifetime
- Variable speed control for precise work for different applications
- 2 mechanical gears for rotation speed and torque adjustment
- Rubber inlay on the main handle for better grip
- Durable rubber cord for long service life

Standard equipment:

- Side handle

Applications:

- Drilling in wood with longer LEVIS drill bits and with bigger diameter
- Drilling in wood with core bits of bigger diameters
- Screwdriving larger and longer wood screws in timbered structures
- Screwdriving turbo bolt with predrilling in concrete bricks, light concrete
- Drilling bigger diameters in steel with HSS

More info on page  18



Concrete vibrators & pokers



Flexible shaft vibrator and pokers

FLEXIBLE SHAFT VIBRATOR

Exceptional motor protection: air flow openings provide efficient cooling

Designed to prevent water penetration, even in case of direct jet

Rubber buffers provide tool stability even on a slippery and dirty yard, and at the same time enable quick and robust putting down on the ground

Robust switch with rubber protection

Shoulder belt for simple work and carrying along construction site



Special mechanism for simple and quick mounting of pokers



Replaceable intake air filter on «click» can be changed without using any additional tools



Housing made of high-quality reinforced polyamide prevents fractures even in the fall from greater heights



We have given an innovative and very deliberate design to the Flexible Shaft Vibrator, which puts it in front of any competition. Low centre of gravity provides an exceptional stability, rubber shock absorbers increase its robustness, exchangeable filters, easy maintenance, a belt for easy carrying. Result: long service life and extremely user-friendly product.

Model		TBR 20
Rated power	W	2,000
No load speed	min ⁻¹	12,000
Weight	kg	4,0
Code		010 211 289
Packaging		

POKERS FOR FLEXIBLE SHAFT VIBRATORS



Model		AMX1-25/4	AMX1-34/4	AMX1-43/4	AMX 1-50/4
Poker	Ø mm	25	34	43	50
Lenght	m	4	4	4	4
Poker lenght	mm	315	315	356	356
Performance	m ³ /h	8	10	20	30
Vibration force	N	1,000	1,500	3,000	3,500
Weight	kg	8	9.5	10	11
Code		010 211 262	010 211 266	010 211 270	010 211 272
Packaging					

Frequency converters



Induction with permanent magnets,
negligible noise

Separated windings
for high level of electrical safety

Poker connection

Special protection for long lifetime

Protected against the penetration of dangerous small parts of diameter larger than 1 mm

Protected against splashing water

Strong housing for protection against bows and falls



Powerfull fan for cooling and a special system for directing air flow

Cooling fins on the motor and generator are additionally closed from the top, which provides high effectiveness of the motor and generator cooling

Frequency converters CAF:

- Frequency converter with an electromotor
- Possible single –phase connection to power network 230/50 Hz or three-phase 400 V/50 Hz for 3 phase models.
- Simple carrying and transport
- 5 m long connection cable



Model		CAF 1-150	CAF1-250	CAF 1-300 T	CAF 1-500T
Input power	kW	2,0	3,0	3,0	5,0
Output power	kVA	1,5	2,5	3,0	5,0
Poker connection		2 x	2 x	3 x	4 x
Input voltage	V	1 x 230	1 x 230	3 x 230	3 x 230
Output voltage	V	3 x 42	3 x 42	3 x 42	3 x 42
Frequency	Hz	50/200	50/200	50/200	50/200
Current	A	21	35	42	70
Weight	kg	25.0	35.0	35.0	55.0
Code		010 201 138	010 201 139	010 201 140	010 201 141
Packaging					

High frequency generators



1,5 kVA 29 kg

Model GAF 1-1500H		
Input power	kW	Honda motor
Output power	kVA	1,5
Poker connection		2 x
Output voltage	V	3 x 42
Frequency	Hz	200
Current	A	21
Weight	kg	29.0
Code		010 201 143
Packaging		



2,5 kVA 33 kg

Model GAF1-2500H		
Input power	kW	Honda motor
Output power	kVA	2,5
Poker connection		3 x
Output voltage	V	3 x 42
Frequency	Hz	200
Current	A	35
Weight	kg	33.0
Code		010 201 144
Packaging		

High frequency generators GAF:

- Honda petrol motor for driving vibration pokers on construction sites without power connection
- Induction with permanent magnets
- Cooling by fan
- 32A sockets for connecting AV pokers
- Strong housing provides protection against bows and falls
- Simple carrying or transport.
- Generator is protected against vibrations with special shock absorbers.



High frequency vibration pokers



Model		AV 1-500 HD	AV1-500 HDRC	AV1-600	AV 1-600 HDRC	AV 1-700 HD	AV 1-700 HDRC
Poker	Ø mm	50		60		70	
Poker lenght	mm	330		410		410	
Current	A	8,0		14,0		20,0	
Rated power	W	490		870		1,165	
Vibrations	min ⁻¹	12,000		12,000		12,000	
Performance	m ³ /h	30		35		40	
Compaction diameter	cm	110		125		140	
Vibration force	N	3,300		6,200		8,000	
Cable lenght	m	10		10		10	
Hose lenght	m	5		5		5	
Housing made of hardened steel		✓	✓	✓	✓	✓	✓
Thermal protection		✓	✓	✓	-	✓	-
Rubber cap		-	✓	-	✓	-	✓
Weight	kg	12.0		16.5		18.0	
Code		010 211 251	010 211 252	010 211 255	010 211 256	010 211 259	010 211 260
Packaging							

High frequency vibration pokers:

- Build in asynchronous motor provides long service life
- 42 V voltage protects the user against electrical discharge
- Switch is build in a light and robust plastic housing
- Rubber hose with double protection protects the cable against damage
- Wide range of different poker diameters from 35 to 75 mm
- Housing made of hardened steel and build-in thermal protection in HD (Heavy duty) versions provide longer service life.



Electronic vibration pokers

ELECTRONIC FREQUENCY CONVERTER



Model		EFC1-01
Input voltage	V	230-240
Input frequency	Hz	50-60
Output voltage	V	230/3
Output Frequency	Hz	200
Output power	kW	1,5
Protection		IP 65
Weight	kg	3.8
Code		010 201 142
Packaging		



ELECTRONIC VIBRATION POKERS



Model		EVP1-380 TP	EVP1-500TP	EVP1-600 TP	EVP1-700TP
Poker	Ø mm	38	50	60	70
Poker lenght	mm	320	330	410	410
Current	A	0,9	1,2	1,3	1,3
Voltage	V	230	230	230	230
Vibrations	min ⁻¹	12,000	12,000	12,000	12,000
Cable lenght	m	15	15	15	15
Hose lenght	m	5	5	5	5
Thermal protection		✓	✓	✓	✓
Weight	kg	7.5	10.0	12.8	15.5
Code		010 211 276	010 211 278	010 211 280	010 211 282
Packaging					

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